

# **1KG JEWELRY VACUUM PRESSURIZED CASTING MACHINE**



### Details





## **AUTOMATIC JEWELRY VACUUM PRESSURIZED CASTING MACHINE**



### Details



www.cdocast.com

### **Operation Panel**



#### Parameter

Model	CDO-JP1	CDO-JP2	CDO-JP4	CDO-JP6	
Power	5kw	8.5kw	15kw	25kw	
Voltage	220V,1P,50/60Hz	380V,3P,50/60Hz			
Casting system	vacuum pressure casting system				
Application metal	Gold, K-Gold, Silver, Copper, Brass, Bronze, and their alloys				
Melting time	3-5 min	3-5 min	3-5 min	3-5 min	
Capacity	1kg gold	2kg gold	4kg gold	6kg gold	
Max temperature	1600°C	1600°C	1600°C	1600°C	
Protective gas	argon or nitrogen	argon or nitrogen	argon or nitrogen	argon or nitrogen	
Heating method	Induction heating	Induction heating	Induction heating	Induction heating	
Overall size	645*625*935mm	720*700*1150 mm	720*700*1150 mm	720*800*1150 mm	
Weight	130 kg	210 kg	215 kg	250 kg	

## **Casting Process**

#### Jewelry Casting Line





# SEMI-AUTO JEWELRY VACUUM PRESSURIZED CASTING MACHINE

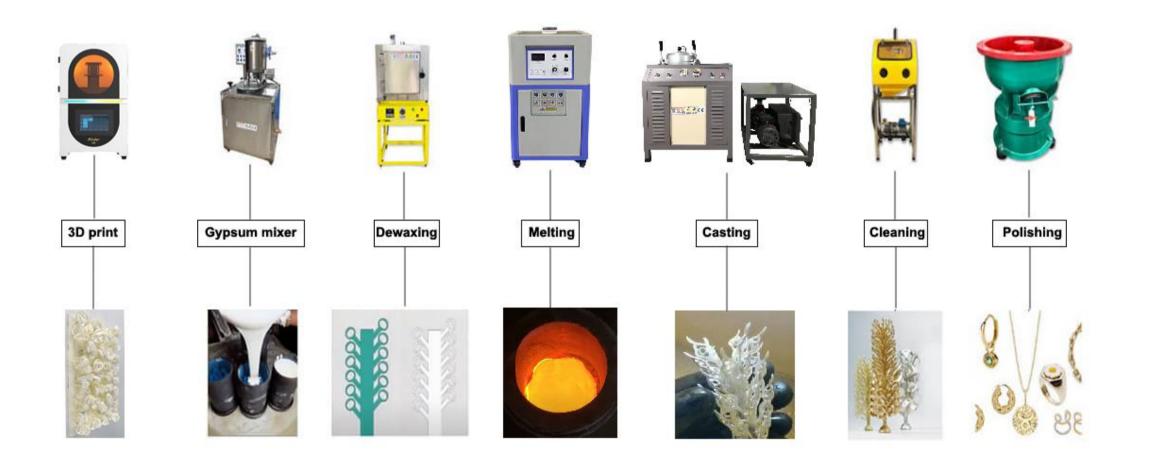




#### Parameter

Model	CDO-SJ1	CDO-SJ2	CDO-SJ4		
Power	2.2kw	2.2kw	5.5kw		
Voltage	380V,3P,50/60Hz				
Casting system	vacuum pressure casting system				
Application metal	Gold, K-Gold, Silver, Copper, Brass, Bronze, and their alloys				
Casting time	about 1 min	about 1 min	about 1 min		
Capacity	1 pcs 4*9 flask	2 pcs 4*9 flask	4 pcs 4*9 flask		
Vacuum speed	100m³/h	100m³/h	200m³/h		
Protective gas	argon or nitrogen	argon or nitrogen	argon or nitrogen		
Overall size	670*740*950mm	1200*740*950 mm	2220*740*950 mm		
Weight	150 kg	250 kg	500 kg		

#### Semi-Auto Jewelry Casting Line



#### Features

1:CDOCAST Jewelry Vacuum Pressurized Casting Machine is designed with the most advanced PID temperature control, Max Temperature can reach up to 1600 degrees Celsius, with a temperature difference only 2 degrees.

2:The strong induction electromagnetic stirring force makes the metal solution more uniform, and the casting quality is higher.

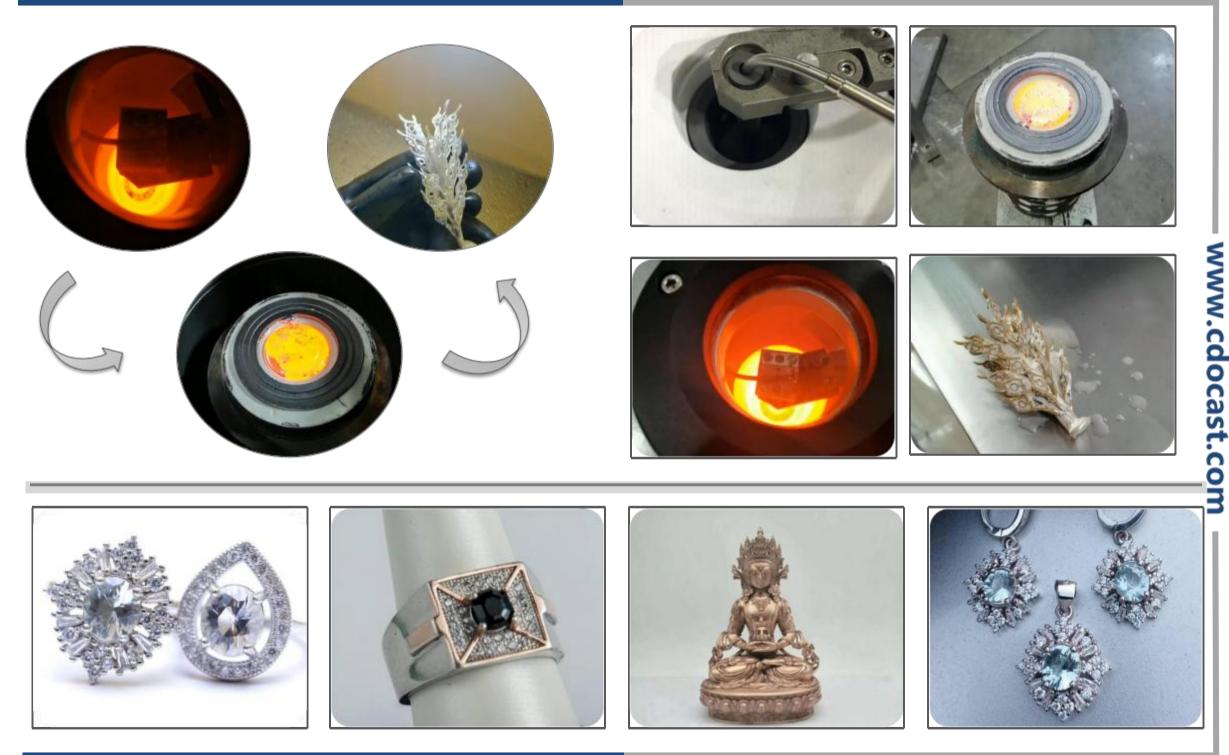
3:The entire melting and casting process is carried out under vacuum, thus minimizing metal oxidation and minimizing metal loss.

4:CDOACAST Jewelry Vacuum Pressurized Casting Machine Equipped with various safety alarms, such as over-current, over-pressure, water shortage and other alarms, when an emergency occurs, the machine can automatically stop

5:Integrated design of the melting and casting chambers for a more compact structure and a smaller footprint for our Jewelry Casting Machine

6: Jewelry Vacuum Casting Machine's Pressurized casting design highly improves castings' density and no porosity compare with the traditional casting

## Application



#### CDOCAST MACHINERY CO., LTD.

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