

CHAIN MOTOR TILTING MELTING FURNACE





Siemens PLC Panel

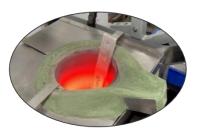
Details

PLC type





Chain Tilting



Crucible

Ingot Molds Loading Car

Tel: +86-15168765707 Email: sales@cdocast.com

Website: www.cdocast.com

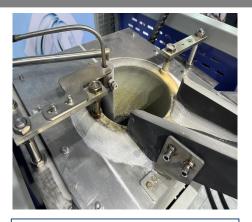
Details



Furnace Mouth



Aluminum Holding Bracket



Crucible



Anti-leakage



Remote Tilting



Automatic Ingot Casting Machine

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| Model number | CDO-CT40 | CDO-CT45 | CDO-CT50 |
|------------------------------|--|--|--|
| Voltage | Three phase 380V \pm 10%, 50/60Hz | | |
| Power | 40 kw | 45 kw | 50 kw |
| Applicable metal | Gold, silver, copper | Gold, silver, copper | Gold, silver, copper |
| Max temperature | 1800°C | 1800°C | 1800°C |
| Melting time | 10-20min | 10-20min | 15-25min |
| Melting crucible material | Silicon carbide | Silicon carbide | Silicon carbide |
| Max capacity | Silver:30kg | Silver:40kg | Silver:50kg |
| Dimension (LWH) | Main frame: 650*600*1000mm Furnace: 650*830*1900mm | Main frame: 650*600*1000mm Furnace: 650*830*1900mm | Main frame: 650*600*1000mm Furnace: 650*830*1900mm |

Features

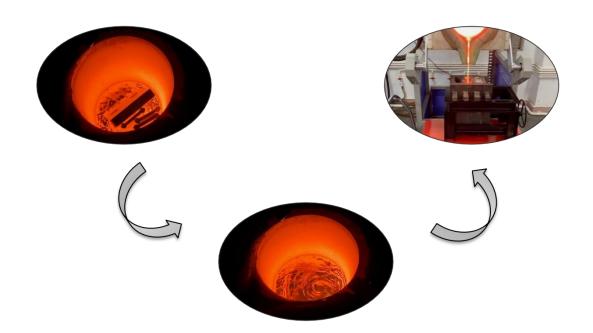
- 1: Graphite crucibles and quartz crucibles are available, thus enabling the melting of almost all non-ferrous and non-ferrous metals, and are particularly suitable for small foundries.
- 2:This small silver melting machine adopt advanced IGBT induction heating technology, power from 15kw-110Kw available, compared to KGPS induction heating, comes with energy saving effect of 20%.
- 3: PLC touch screen design is optional design, all the over-current, over-voltage, water shortage security alarm functions and temperature control can be set and display in the PLC, the operation is convenient and intuitive, the overall structure of the machine is aesthetically pleasing due to the reduced number of buttons in the control cabinet.
- 4: The crucible can be easily replaced without the need to dismantle the furnace to replace a broken crucible, just take it out.

 The whole process takes only 20 minutes
- 5: The silver melting furnace is equipped with a mobile trolley for loading the molds, and at the end of the melting process, the worker only needs to push the trolley to the furnace nozzle for pouring, which greatly increases the safety of the operation.
- 6: Customized graphite moulds are available to support the entire pouring process according to customer requirements.

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Application



















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